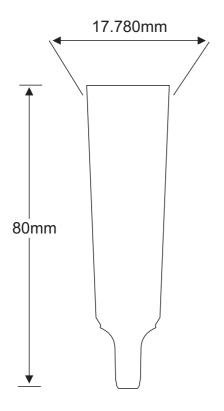


Morse Taper

Morse tapers are made in accordance with the strict dimensions set out in BS1660, 1972/ISO 296/DIN 228. A #2 Morse taper is 0.7 inches or 17.78mm at the big end with a taper of 0.04995mm per mm on the diameter.

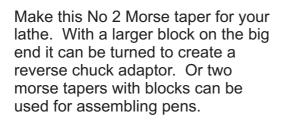
Thus, if the big end is 17.78mm then 60mm down the shaft the diameter will be 14.783mm. You can make a wooden Morse taper to match these dimensions for use on your lathe.



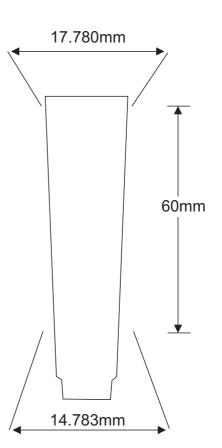
No 2 Morse taper from the Standards drawing

60mm 17.780mm 14.783mm

First, make this template to help with sizing of the morse taper.







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