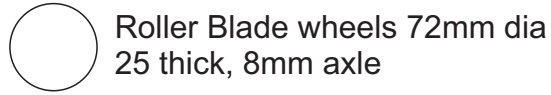# Steady for DVR xp

Four wheels are used.
Each one bolted between a
pair of the wheel steel parts
shown.
Two coach bolts through the
slots in the wheel steel allow
the wheels to be used in any
position or fewer than the
four wheels may be used.

Roller Blade wheels 72mm dia
25 thick, 8mm axle

Wheel steel 50 x 5 (or 10) x 320 long. Cut 8

290

8mm hole for
wheel bolt

22.5°

67.5°

25 x 50 box section

200mm

240mm

97mm

45°

200mm

416 x 10 x 100 base plate

50 x 5 x 80 Centering plate
welded or screwed to base plate

60 x 10 x 45 locking plate.
Tap the centre of this and drill
a hole for a bolt to come down
from above the base plate.

0

250mm

0

250мм

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