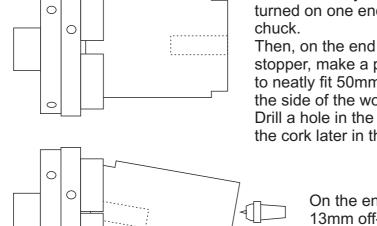


DRUNKEN BOTTLE STOPPER

This is a little exercise in multi-centre turning. It also produces a functional bottle stopper. Start with a block 75mm long and 55mm square.

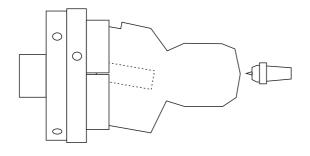


This block may be gripped in a chuck or have a spigot turned on one end so that it can then be gripped in a

Then, on the end that is to be the lower end of the stopper, make a parallel-sided chuck bite to a diameter to neatly fit 50mm jaws and extending at least 12mm up the side of the wood.

Drill a hole in the centre of this end to take the dowel for the cork later in the process.

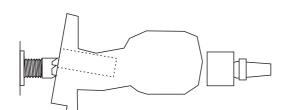
> On the end opposite the dowel hole mark a point 13mm off-centre on one of the diagonals. Remount the wood in a chuck by the dowel hole end and with the 13mm offset at the centre of the tailstock end.



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Cut about half the length of the wood, as measured from the tailstock end, down to your chosen bottle stopper shape. Sand and embellish this part.

Hold the wood between a small drive spur that is 13mm offset, and opposite the initial offset, and a shaped block on the tailstock. Turn and sand.



Shift the drive spur to about a 6mm offset and turn away more of the neck of the stopper.

Now glue in the dowel and hold that in a small chuck. Turn the base of the stopper down to

size. Sand, wax, and add the cork.