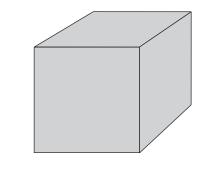
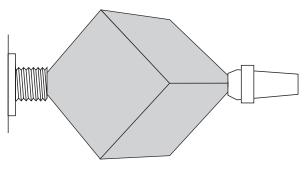


## **BIAS BOWL OR THREE-WING BOWL**



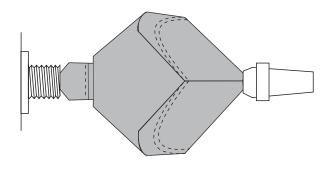
This project is started from a perfect cube of wood.

It is best if the three sides of this block which are to be at the tailstock end of the lathe are dressed before the wood is mounted on the lathe.

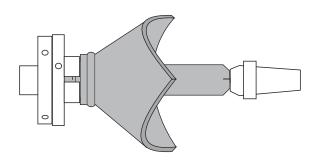


Mount the wood by opposing corners between the lathe drive and a hollow live tail.

Orientation of the grain in the wood matters little as one face will always be long grain and one face cross grain.



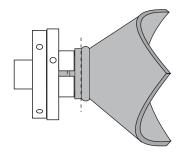
Round off the head end of the block then cut a spigot at the head end and part the wood off.



Completely finish the outside.

Then hollow the inside. Work down the inside of the wings in a stepwise manner to ensure that there is support for the end being cut.

Some makers of this project like to leave the centre in place while the wings are being cut.



Remove the centre and finish the inside. Dismount or part off and clean the bottom as you would a normal bowl.